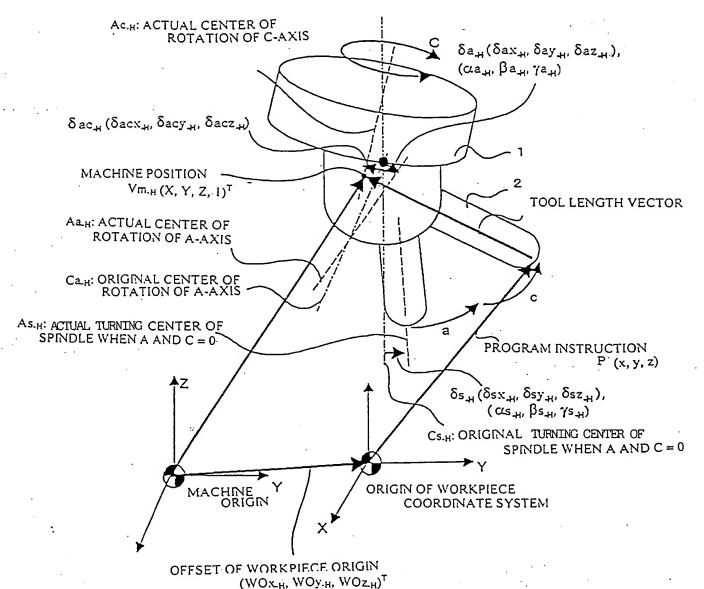


OFFSET OF WORKPIECE ORIGIN
(WOX.H, WOY.H, WOZ.H, 1)^T

Cc._H: ORIGINAL CENTER OF ROTATION OF C-AXIS



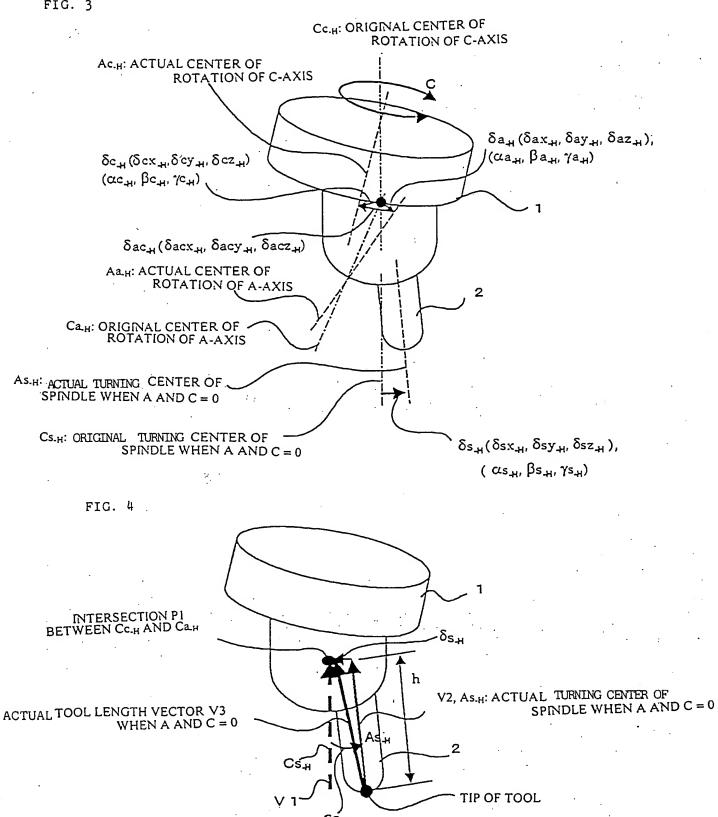
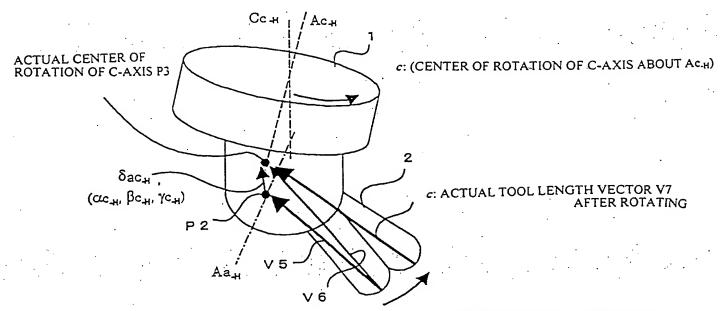


FIG. 5 $\delta_{a_H}, \qquad \delta_{a_H}, \qquad \delta$

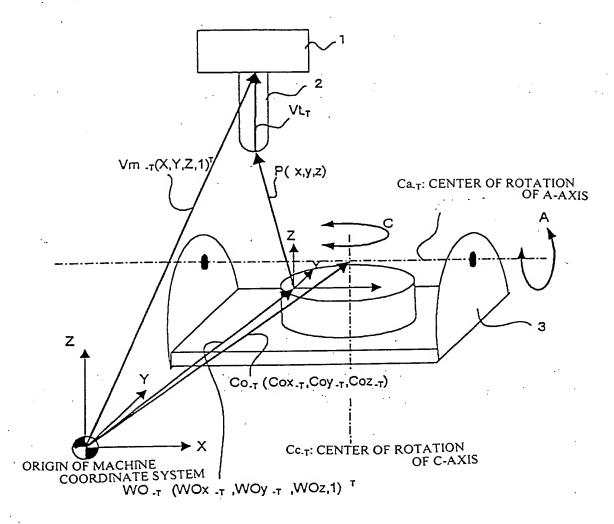
FIG. 6

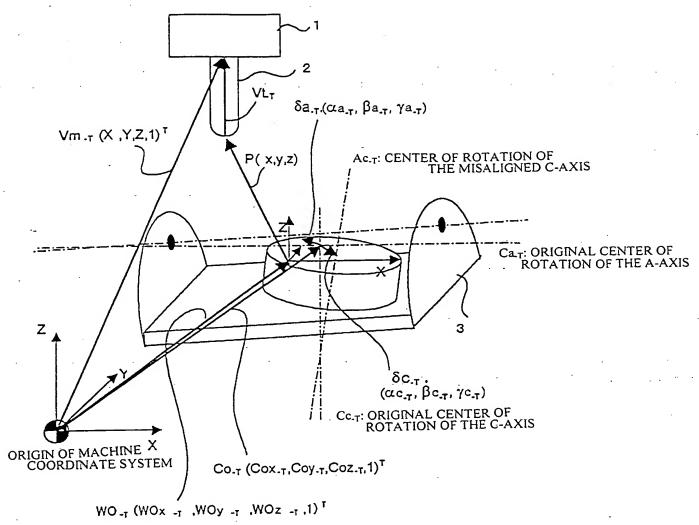


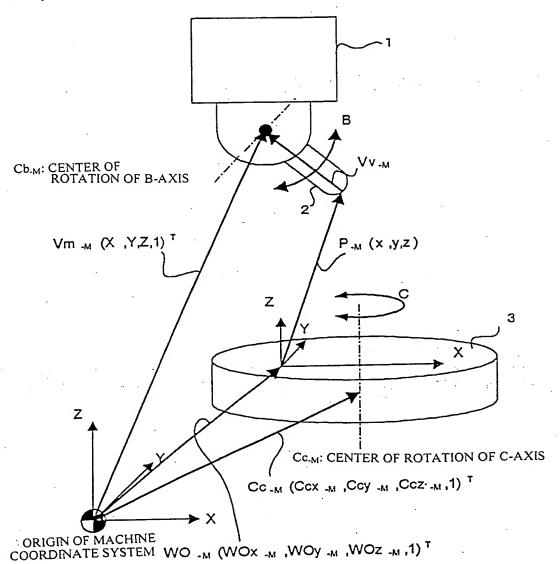
c: ROTATION OF C-AXIS ABOUT Ac.H

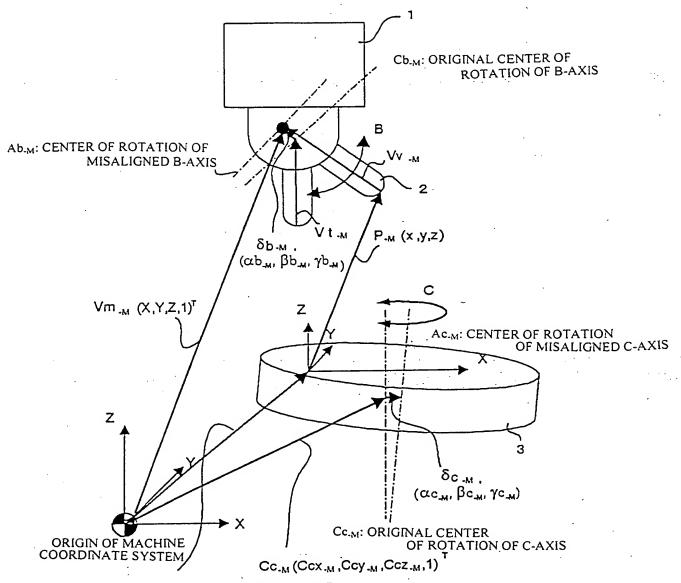
a: (CENTER OF ROTATION OF A-AXIS ABOUT Aah)

FIG. 7









WO $_{M}$ (WOx $_{M}$,WOy $_{-M}$,WOz $_{-M}$,1) T

FIG. 11

